

## CONVERSION OF SCRAP IC SCOOTER TO EV SCOOTER

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DOI : <https://www.doi.org/10.56726/IRJMETS52187>

### ABSTRACT

Reduced Emissions, Sustainable Transportation, and Lower Running Costs: Electric motors are typically cheaper to operate than gasoline engines. The cost per kilometer traveled is significantly lower with an EV scooter due to lower electricity prices compared to gasoline

**Keywords:** EV Vehicles, EV Scooter, Go Green, Save The Environment.

### I. INTRODUCTION

An EV is defined as a vehicle that can be powered by an electric motor that draws electricity from a battery and is capable of being charged from an external source. An EV includes both a vehicle that can only be powered by an electric motor that draws electricity from a battery (all-electric vehicle).

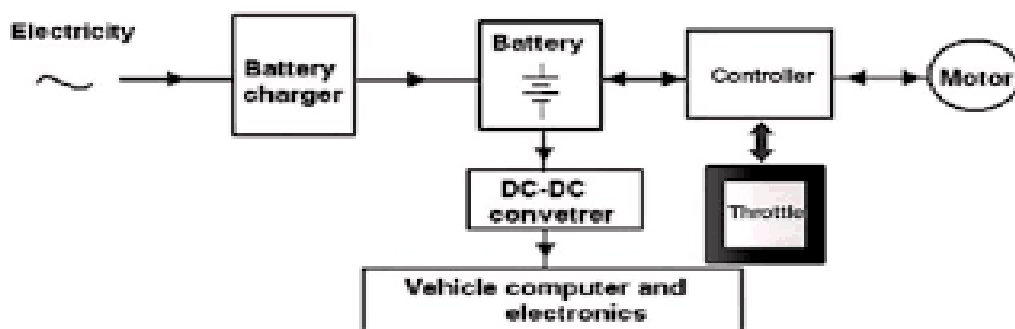
**Rider Input:** When you twist the throttle, you send a signal to the controller.

**Power Delivery:** The controller regulates the flow of electricity from the battery to the motor based on the throttle position.

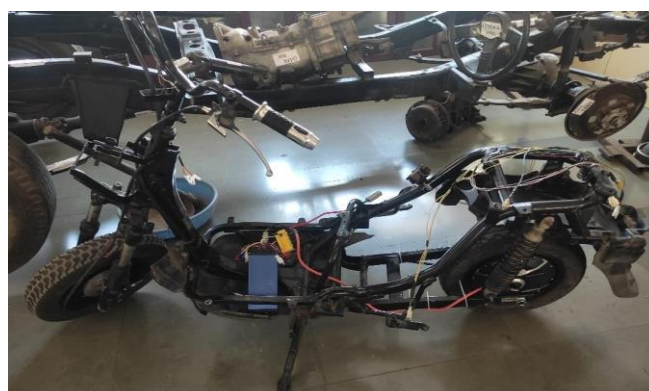
**Motor Action:** The motor receives the electrical current and converts it into rotation, propelling the scooter forward.

**Braking:** When you squeeze the brake lever, the controller cuts power to the motor and may also activate regenerative braking.

### II. BLOCK DIAGRAM OF POWER TRANSMISSION



E-Scooter



**III. IMPORTANT COMPONENTS**

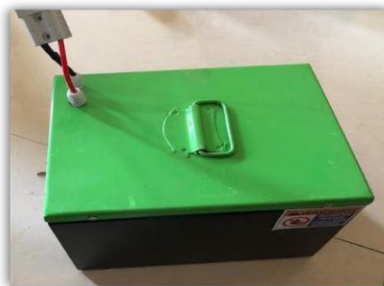


**Hub Motor (1500W) 10 inch Rim size**



**DC/DC Converter  
(Input Volt 36V to 72V  
Output Volt 12V +- 0.5V)**

**Controller or Control Unit (Rated Voltage 48-60V) Current: 30A**



**Battery Pack Li ion 48V 30 ah**

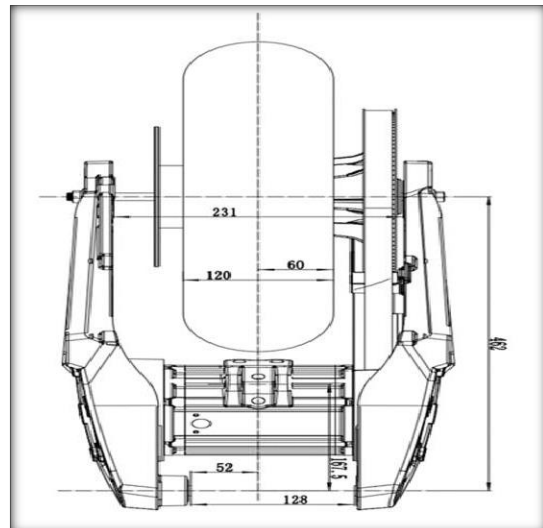
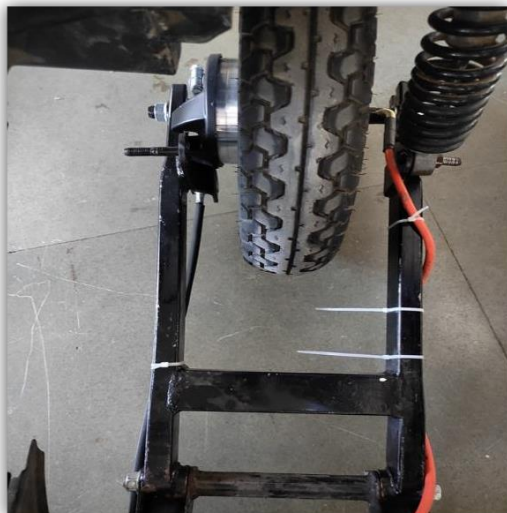
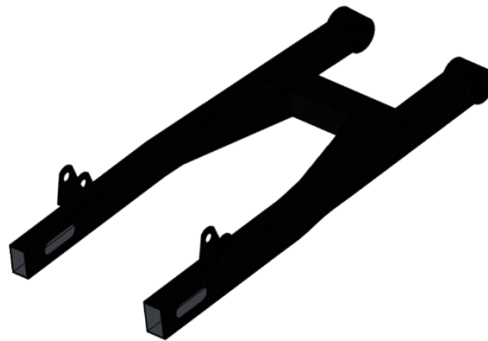
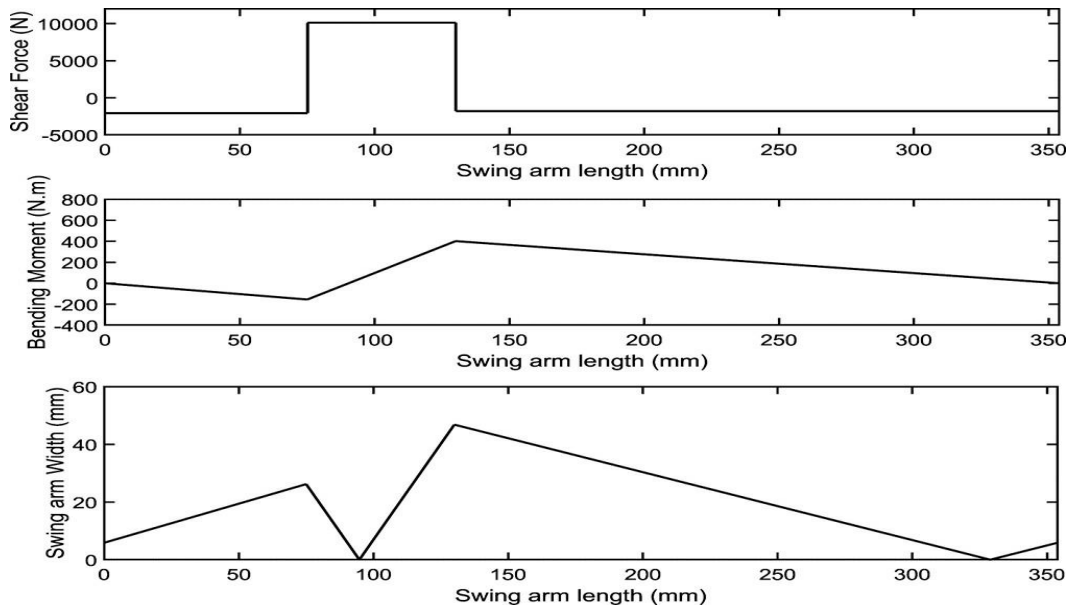


**Charger**



**Display and Ignition**

#### IV. DESIGN AND FABRICATION OF SWING ARM



#### V. MODELING AND ANALYSIS

The specifications of motor are as follows: Speed of Motor (N) = 960 rpm, Volt (V) = 48V and Power (P) = 1500 W

$$\text{Power} = I * V$$

$$\text{Therefore Current (I)} = 1500/48 = 31.25 \text{ A Torque of motor, } T = (Px60) / (2x3.14xN)$$

$$T = (1500x60) / (2x3.14x960)$$

**T = 14.92 N-m**

Therefore the torque at the motor, T = 14.92 N-m The specifications of motor are as follows:

Speed of Motor (N) = 4000 rpm, Volt (V) = 48V and Power (P) = 1500 W

Torque of motor,  $T = (P \times 60) / (2 \times 3.14 \times N)$   
 $T = (1500 \times 60) / (2 \times 3.14 \times 4000)$

**T = 3.58 N-m**

Therefore the torque at the motor, T = 3.58 N-m

**CALCULATIONS OF BATTERY**

**The specifications of battery are as follows:**

Volt (V) = 48V, Power (P) = 1500 W and efficiency is 90%  
 $AH = \text{time} \times \text{rated output power} / \text{voltage} \times \text{efficiency} = 1 \text{ hr.} \times 1500 \text{w} / 48 \times 0.9 \text{ AMP hour} = 34.72 \text{ ah}$

Therefore, to run the 1500w motor for 1 hour, 48V & 34Ah Battery is needed.

**ADVANTAGES AND DISADVANTAGES OF EV**

Advantages	Disadvantages.
1. Environmentally Friendly.	1. Limited Range.
2. Lower Running Costs.	2. Safety Concerns.
3. Convenience & Urban Mobility.	3. Weather Dependence.
4. Fun & Recreational Activity.	4. Regulation and Infrastructure.
5. Reduced Traffic Congestion.	5. Uneven Availability and Accessibility.
6. Sustainable Transportation Option.	6. Charging Infrastructure.
7. Space-Saving & Efficient Parking.	7. Potential Battery Issues.
8. Potential Health Benefits.	8. Longer charging time.
9. Quieter Operation.	9. Electricity isn't free.
10. Technological Advancements.	10. Potential for Improper Use.

**VI. TORQUE VS SPEED CHARACTERISTICS**



**COST ESTIMATION**

COMPONENT	QUANTITY	PRICE
SCRAP SCOOTY	1	6,000 RS
HUB MOTOR	1	7,000 RS
LI.ION BATTERY	1	18,000 RS
DC TO DC CONVERTER	1	3,000 RS
THROTTLING LEVER	1	1,600 RS
FABRICATION OF SWING ARM	1	3,500 RS
OTHER SMALL COMPONENT		3,000 RS
TOTAL	6	40,100 RS

**ACTUAL COST**

COMPONENT	QUANTITY	PRICE
SCRAP SCOOTY	1	6,000 RS
HUB MOTOR	1	9,000 RS
LI.ION BATTERY	1	22,000 RS
DC TO DC CONVERTER	1	3,000 RS
THROTTLING LEVER	1	1,600 RS
FABRICATION OF SWING ARM	1	5,500 RS
OTHER SMALL COMPONENT		3,000 RS
TOTAL	6	48,100 RS

**VII. CONCLUSION**

- The decision to convert an IC to EV depends on priorities and resources.
- Good Option If: You're environmentally conscious, prioritize low running costs, and have the budget and technical skills (or access to a qualified mechanic) for the conversion.
- Convert Your Scooter if: You have the technical skills or can hire a professional for conversion.
- Before You Decide: Research conversion parts for your scooter model. Evaluate your technical skills and tools. Consider the scooter's condition and value.
- Resources are available online: Find communities of EV enthusiasts for specific advice on your scooter model.

**VIII. REFERENCES**

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